TYPE:
Hot Melt Adhesive

PHYSICAL PROPERTIES:
Appearance:  Yellow solid
Solids:  100%
Viscosity:  Approx. 1500 cps @ 325°F
Approx. 1100 cps @ 350°F
Approx. 725 cps @ 375°F
Lbs./Gallon:  Approx. 8.1
Softening Point:  Approx. 170°F
Form:  Slats

SUGGESTED USES:
Modified 34-2734 to reduce pump wear and nozzle clogging issues. Hot melt adhesive for adhering various poly film laminated carton stock. Meets composition requirements of Indirect Food Additives Regulation 21 CFR 175.105 "Adhesives."

OPERATING CONDITIONS:
Can be used on all standard nozzle applicators. Typical running temperature range: 335-375°F. Typical running temperature: 350°F. Clean up with paraffin wax.

PRECAUTIONS:
Material is applied hot - appropriate clothing and eye protection should be used. Use with adequate ventilation to remove any hot melt fumes or vapors that are generated. Keep containers and premelters covered to avoid contamination. Rotate stock - first in, first out. Do not mix with other adhesives.

PACKAGE:
25 lb. carton

Note
The data contained herein are furnished for information only and are believed to be reliable. We cannot assume responsibility for the results obtained by others over whose methods we have no control. It is the user's responsibility to determine suitability for the user's purpose of any production methods mentioned herein and to adopt such precautions as may be advisable for the protection of property and of persons against any hazards that may be involved in the handling and use thereof. In light of the foregoing, Henkel Corporation specifically disclaims all warranties expressed or implied, including warranties of merchantability or fitness for a particular purpose, arising from sale or use of Henkel Corporation's products. Henkel Corporation specifically disclaims any liability for consequential or incidental damages of any kind, including lost profits. The discussion herein of various processes or compositions is not to be interpreted as representation that they are free from domination of patents owned by others or as a license under any Henkel Corporation patents that may cover such processes or compositions. We recommend that each prospective user test his proposed application before repetitive use, using this data as a guide. This product may be covered by one or more United States or foreign patents or patent applications.

Trademark usage
Except as otherwise noted, all trademarks in this document are trademarks of Henkel Corporation in the U.S. and elsewhere. * denotes a trademark registered in the U.S. Patent and Trademark Office.

05/10KJ